

INSTRUCTIONS FOR INSTALLING NEW SOFTWARE

CONTROL MUST BE IN THE STOP MODE

Remove control cover. Be careful the PLC is held in place by the cover in some models and may fall out of the box.

With a small screwdriver remove the module cover shown below.

Firmly place the software module in place. If you get a memory error it is not correctly installed.

Hit escape as you would to change the RUN/STOP MODE

On this screen (starting with FBD) press the down key until the word **READ** is highlighted and press OK. Follow menu to read the module. **DO NOT WRITE**

When you are done remove the software module and save for future use.

Escape to main menu.

Press select to verify machine software is installed.



SOFTWARE MODULE
COVER